

Date: Wednesday, 20/05/2009 9:56:42 AM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 212 DETAIL PARTS
Job Number	: 48053		
Estimate Number	: 13228		
P.O. Number	:	Part Number	: D2127251178
This Issue	: 20/05/2009 S.O. No. :	Drawing Number	: D212-725-1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : PURCHASED PARTS	Drawing Revision	:
Previous Run	: 45140	Material	: N/A
Written By	:	Due Date	: 27/05/2009 Qty: 1 Um: Each
Checked & Approved By	:		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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AS

Comment: PURCHASING

Issue P/O: 8826 to Eagle Copters

"Assembly of D212-725-1-178 with Dart IPP D212-725-1-178"

Send a copy of this IPP

MAY 25 2009

C 20/05/2009 ①

2.0	D2127251178	Cover Web
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AS

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

COVER WEB

MAY 25 2009

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES-ENGINEERING
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
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1	D212-725-1-178	COVER WEB	<u>45398.1.47</u>
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Attach serviceable tags

[Signature]

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-178 REV. F

MAY 25 2009

Material Certification / Proof of Traceability / Certificate of Conformity required

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 48053

Part Number: D2127251178

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

MAY 25 2009

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



MAY 25 2009

W/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

MAY 25 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/05/27 *AS*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



CL09/05/26

Eagle Copters Maintenance Ltd

WORK REPORT

Work Order Number: 45398

Manufacture Part Parts - Eagle S

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Squawk: 1.45

Discrepancy:

Fabricate D212-725-1-173, Doubler Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-173, Doubler Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 57. Material 0.040 2024T3, Batch No. 1947.

1.45 Work Done By: Mike Webber

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 5/13/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.46

Discrepancy:

Fabricate D212-725-1-175 / -176, Pilon Web for Dart Aerospace.

Resolution:

D212-725-1-175 / -176, Pilon Web fabricated IAW D212-725-1 Dwg Pg. 59. Material 0.025 2024T3, Batch No.3701.

1.46 Work Done By: Mike Webber

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 5/13/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.47

Discrepancy:

Fabricate D212-725-1-177 / -178, Cover Web for Dart Aerospace.

Resolution:

D212-725-1-177 / -178, Cover Web fabricated IAW D212-725-1 Dwg Pg. 60. Material 2024T3 0.040, Batch No. 0921.

1.47 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 5/13/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.48

Discrepancy:

Fabricate D212-725-1-179, Angle Web for Dart Aerospace.

Resolution:

D212-725-1-179, Angle Web fabricated IAW D212-725-1 Dwg Pg. 56. Material 0.063 2024T3, Batch No.72511.

1.48 Work Done By: Mike Webber

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 5/13/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****